



TUBE MILL COMPONENT SOLUTIONS

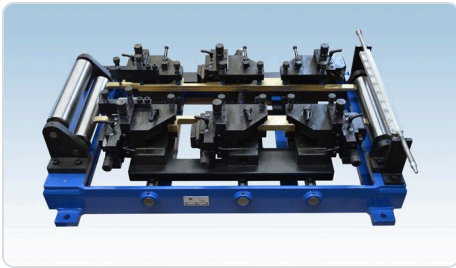


High-Frequency Mill Components

From edge trim entry guides to turkshead units: components engineered with decades of know-how, built for precision and repeatability, and loaded with practical innovations.

Components for Every Stage of the Mill

Less set-up time, less waste and less operator training, making an Addison mill one of the smartest investments on your shop floor.



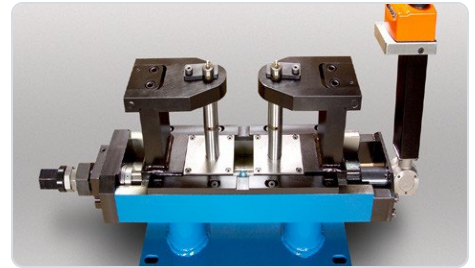
Edge Trim Entry Guide

Removes uneven and rusty material edge while trimming the strip to the correct width before it enters the forming section.



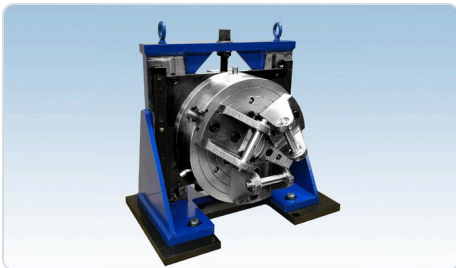
Entry Guide Unit

Ensures the strip enters the mill centered and straight, and is formed symmetrically about the centerline of the mill.



Idle & Driven Stands

Driven stands form the strip, while idle pass stands apply pressure on the forming tube to assist formation between the driven stands.



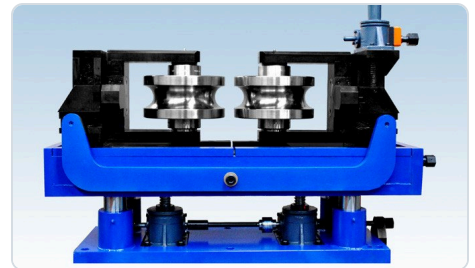
Weld Box

Stabilizes and guides the strip edges as they enter the weld apex, and applies pressure to forge the heated edges of the formed strip together.



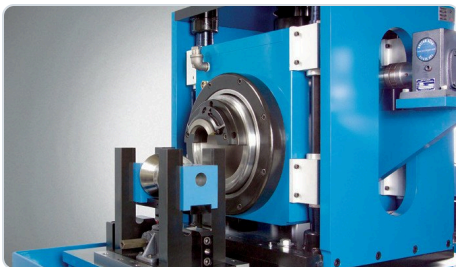
Ironing Stand

Smooths the weld seam. Fabricated from heavy plate steel and machined to a high degree of accuracy.



Seam Orientation Unit

Positions the weld seam where it is wanted before the tube reaches the mill's sizing section.



OD Scarfing Unit

Removes excess material from the weld seam on the outside of the tube.



ID Scarfing Mandrels

Remove excess material from the weld seam on the inside of the formed tube.



Turkshead Unit

Straightens the tube after it passes through the final sizing pass.

